

AQL Defect List for Items

Three types of defect

Critical Defect - A defect that is critical in a level that mats cannot be accepted into normal laundry circulation.

Major Defect – A defect that is likely to result in failure; reducing the usability of the product and obvious appearance defects affecting the salability of the product.

Minor Defect – A defect that does not reduce the usability of the product but is nevertheless a workmanship defect beyond the defined quality standard.

Defect Description	Critical	Major	Minor
Material Defects			
Torn rubber edge	X		
Rubber reinforcement is missing from border rubber	X		
Pile has wrong colour	X		
Lindström labels are missing		X	
Size tolerance is over limits		X	
Appearance			
Color shade variation		X	
Poor finishing		X	
Uneven rubber edges		X	
Rubber is rippling		X	
Wrong designs in mats	X		
The colors are not bright		X	
Printing Defects			
Missed printing	X		
Misplaced printing	X		
Wrong colors	X		
Color bleeding	X		
Labels			
Missed label	X		
Wrong label	X		
Label set is inverted (label up-side-down)		X	
Label set is reversed (label up-side-down)		X	
Velcros are missing		X	
Product Category Related Defects			
Mats			
Delamination	X		
Holes in pile	X		
Faults in rubber backing		X	
Faults in rubber reinforcements		X	
Mops			
Wrong color	X		
Wrong markings in mops	X		
Miscellaneous Defects			
Wrong size label		X	
Odor of rubber		X	

Wet item	X
Damp item	X
Visible or disturbing mending places	X

Please note the above list is not all inclusive and is to be used as a guide only.