

Quality Assurance Handbook (Products)
Product Category 2.1 Work Wear (WWS), 1.11.2018/31.8.2015
Supporting Material 2.1 - 3.1.2_4
Minimum Values for Knitted Cloths

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	>50 % PES	< 50 % PES
fibre content ISO 1833:1977	max +/- 3.0 %	max +/- 3.0 %
finished weight ISO 3801:1977	max +/- 5.0 %	max +/- 5.0 %
yarn count ISO 2060:1994	as notified	as notified
dimensional stability after wash ISO 5077:2007 (after 5 washes) warp weft	max +/- 4.0 % max +/- 4.0 %	max +/- 6.0 % max +/- 6.0 %
pilling Washing 25 times according to ISO 15797, and check visually afterwards	grade 3	grade 3
color fastness to ISO 105 B02:1994 artificial light: xenon arc fading lamp test	grade 4.5	grade 4.5
colour fastness to laundering ISO 105-C06:1994 (E2S Multifibre) staining cotton and PES color change	grade 4.0 grade 4.0	grade 3.0 grade 3.0
colour fidelity of textiles ISO 105-A02:1993 grey scale CIELAB	grade 4.0 grade 1.7	grade 4.0 grade 1.7